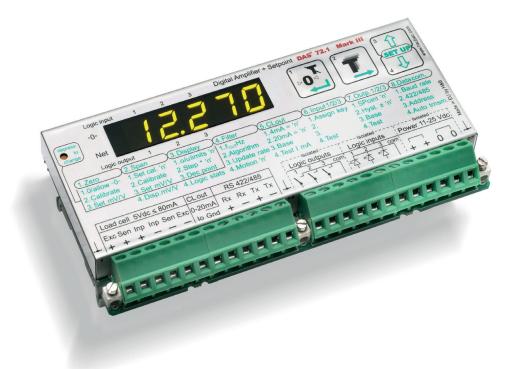
# DAS-72.1 process indicator



#### product description

The DAS 72.1 Mark III process indicator is a fast, accurate, rail mounting instrument for static and dynamic weighing applications.

It has a 5-digit LED weight display and service display, serial interface, analogue output and 3 digital inputs and outputs. The digital inputs and outputs are programmable. Communication via serial interface RS422/RS485 makes it easy to connect to PC, PLC and other devices.

Standard weighing functions are available. Display of: Gross Weight; Net Weight; Peak Value; Peak to Peak Value; Average Value; Hold Value; Valley Value. Software calibration and set up. Basic version: Printed circuit board with metal housing for DIN-rail mounting; with screw terminals

#### applications

Universal process weighing systems and process automation & control applications.

#### options

Communicator RS485/Profibus (external)

#### accessories

Setup software running under MS Windows



#### key features

Internal resolution ±260,000 counts

Conversion rate max. 2,400/s

Non-volatile tare on/off

Display control by logic input

Digital filter, programmable

Calibration with weight or in mV/V

Linearity better than 0.002%

6 Wire load cell connection

3 Logic inputs (opto-isolated)

3 Logic outputs (opto-isolated)

Network function by RS422/RS485

Analogue output 0/4 ... 20mA

Power supply 11 ... 25VDC



## specifications

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Linearity	< 0.002%
Excitation	5VDC, load cells 80-2,000 $\Omega$ , 4- and 6-wire technique
Analogue input range	±3.2mV/V (bipolar, for weighing applications, force and torque measurements)
Minimum input per vsi	0.05µV/d
Resolution	Internal ±260,000 counts, ±18-Bit-A/D convertor; display max. ±99,999 counts
Conversion rate	Internal 2,400 measurement values per second; external up to 600 measurement values/s
Digital filter	FIR Filter 2.5 19.7Hz or IIR Filter 0.25 18Hz; programmable in 8 steps each
Calibration	Software calibration and set up
Computer interface	RS485 or RS422, full duplex, 9,600 115,200 Baud; bus capability up to 32 devices (RS485)
Weighing functions	Zero, gross, tare, net, filter etc.
Analogue output	0/420mA (at 250500 $\Omega$ load), 14-bit resolution; base for output is value: gros / net / peak / peak to peak / average / hold / valley
Display	10.2mm LED, green, 5 digits, 3 status LED for nett/motion/sign, 6 status LED for logic inputs and outputs
Logic inputs	3 opto-isolated inputs, 10 30VDC, max. 3.5mA
Logic outputs	3 opto-isolated outputs, max. 45V, max. 1A
Temperature effects	On zero: typically 3.7 ppm/°C; max. <10 ppm/°C On span: typically 6.4 ppm/°C; max. < 8 ppm/°C
Temperature range	–10°C to +50°C (operating); –20°C to +60°C (storage)
Enclosure	tinned steel enclosure, protection IP40; for 35 mm DIN-rail mounting; special IP65 housing on request
Dimensions	135 x 66 x 19mm, weight ca. 180g
Power supply	11 25VDC ±10%, < 3W, galvanically isolated
EMC	CE 73/23/EEC; 93/98/EEC and 89/336/EEC

### system configuration

